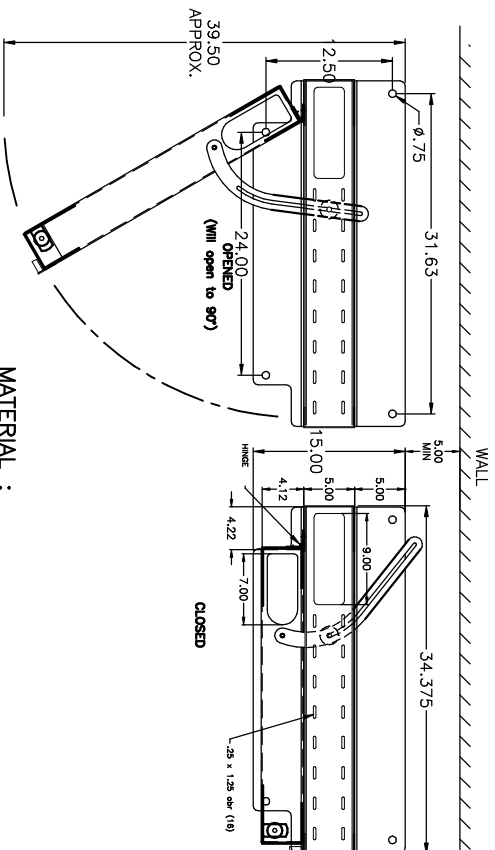


GROUND SYMBOL MARKED INSIDE CHANNEL NEAR EACH STUD

MAIN GROUND 1/4"-20 X 3/4 PEM STUD INSIDE OF CHANNEL TOP AND BOTTOM

DO NOT SCALE THIS DRAWING



- NOTES:**
1. ALL THREADED HARDWARE TO BE MASKED SO AS TO BE FREE FROM POWDER COAT THIS INCLUDES ALL PEM NUTS, ALL CD STUDS, AND ALL PEM STUDS IN THE RACKS.
 2. HINGING UNIT TO BE BONDED TO MAIN FRAME USING A BONDING STRAP WHICH WILL ACHIEVE LESS THAN ALLOWABLE RESISTANCE RATING. THIS KIT IS SOLD AS A SEPERATE ITEM.

MATERIAL :
 HINGES 14 GA (.075) STEEL
 BOTTOM ANGLES 1/4" STEEL
 ALL FRAME PARTS ARE 12 GA (.105) STEEL EXCEPT TOP & BOTTOM REAR CHANNEL AND STOP CHANNEL ARE 14 GA (.075) STEEL.

CONSTRUCTION:
 BOLTED CONSTRUCTION

FINISH:
 POWDER COATED BLACK

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